



Microstructure and Transport Property Evaluation of Nanostructured Bi₂Te₃ Synthesized through different solution chemical routes

Bejan Hamawandi

Sedat Ballikaya, Hazal Batili, Moon Paul, Aminu Yusuf, N. Inci Kilic

Mats Johnsson, Rafal Szukiewicz, Maciej Kuchowicz, Muhammet S. Toprak

PhD Candidate

Nanochemistry Group

KTH the Royal Institute of Technology



Outline

Background

- Nanostructures Bi_2Te_3
- Chemical solution synthesis
- Microwave assisted synthesis

Experimental synthesis work

- Synthesis of thermoelectric Nanomaterials
- Consolidation of thermoelectric Nanomaterials

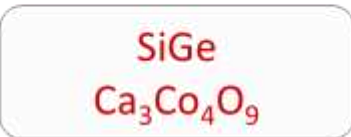
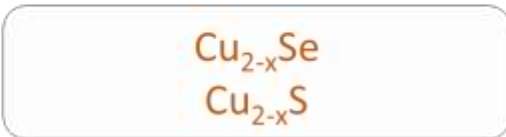
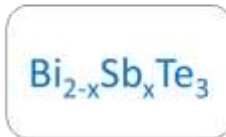
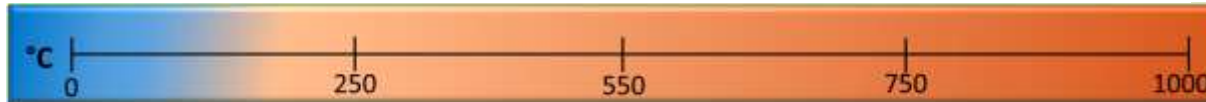
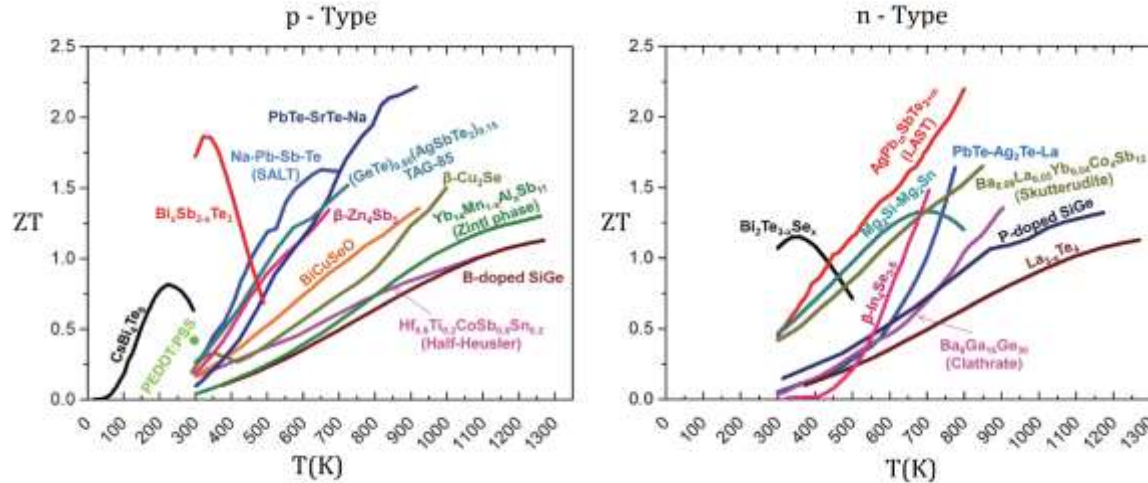
Characterization

- Structural and Morphological Characterization
- Transport property evaluation

Conclusion

Background

Bi_2Te_3 is the best known thermoelectric material in room temperature



*Rull-Bravo, M.; Moure, A.; Fernández, J.F.; Martín-González, M. Skutterudites as thermoelectric materials: Revisited. *RSC Adv.* **2015**, *5*, 41653–41667, doi:10.1039/c5ra03942h.

Background

Synthesis methods of Bi_2Te_3

- Low cost
- Reproducible
- Green
- Control the size
- Control surface chemistry

Advantages and disadvantages of Bi_2Te_3 nanostructure production techniques.

Production Technique	Efficient	Cost-effective	Device-quality	Developed Size	Comments
Solvothermal or hydrothermal	ZT = 1.16	Low cost	Best	~ 10 nm	Cost effective synthesis
Straight forward arc-melting	Low	Costly	Fair	Pellets	Difficult to microstructural characterization
Bridgman	Low	High cost	Fair	Single crystalline	Difficult to device applications
Mechanical alloying	Medium	Costly	Good	~ 10 nm	Required high temperature and pressure
Polyol	Medium	Medium Cost	Poor	~ 200 nm	Use the toxic chemical
Water-based chemical reduction	Low	Medium Cost	Poor	~ 300 nm	Do not control the particle size
Chemical oxidation	Low	Medium Cost	Poor	Not uniform	Electrical properties cannot be improved
Wet chemical	Medium	Low cost	Good	~ 30 nm	Use the toxic chemical
Refluxing	Medium	Costly	Good	~ 15 nm	Handled so much carefully
Cryogenic grinding	Medium	Costly	Poor	~ 70 nm	May not be suitable for device manufacturing
Large-scale zone melting	ZT = 1.15	Costly	Good	Nanostructure	Difficult to microstructural characterization
Facile solution	Medium	Costly	Fair	~ 22 nm	Use the toxic chemical

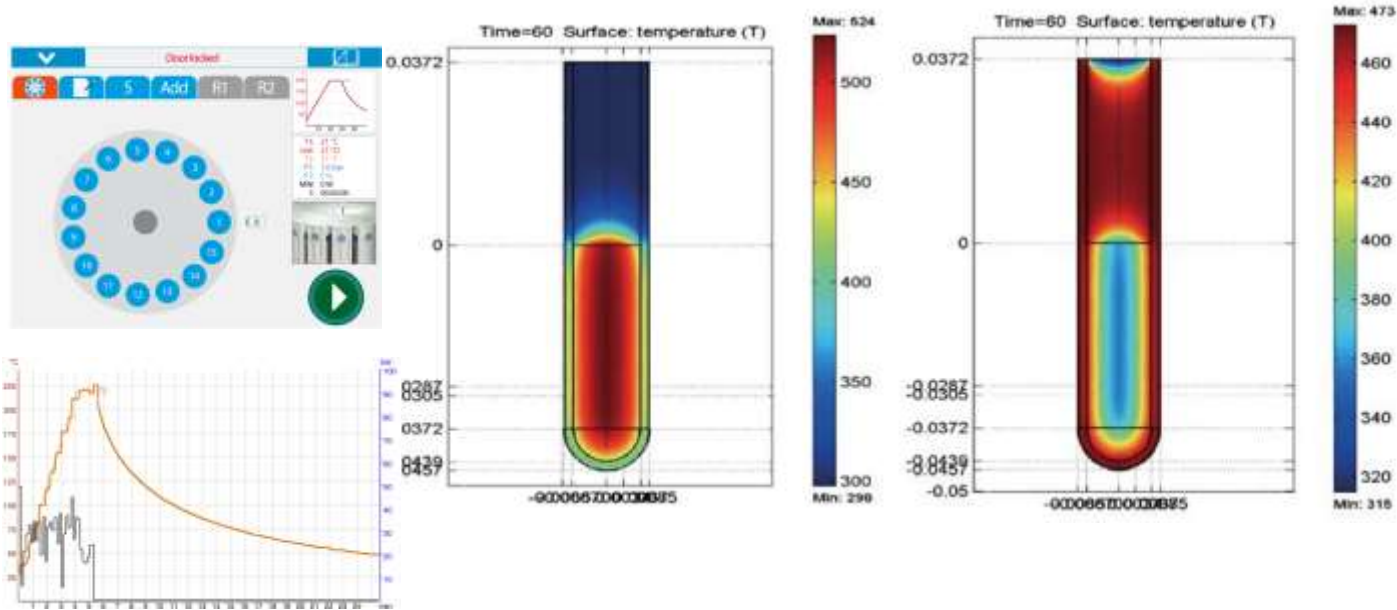
*Mamur, H.; Bhuiyan, M.R.A.; Korkmaz, F.; Nil, M. A review on bismuth telluride (Bi_2Te_3) nanostructure for thermoelectric applications. *Renew. Sustain. Energy Rev.* 2018, *82*, 4159–4169, doi:10.1016/j.rser.2017.10.112

Microwave Assisted Heating of Bi₂Te₃

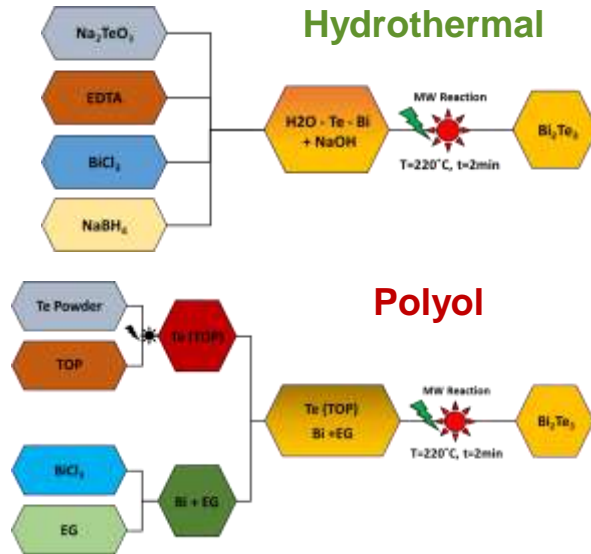
Microwave heating

Conventional heating

- Fast
- Reproducible
- Energy efficient
- Control the reaction
- High yield

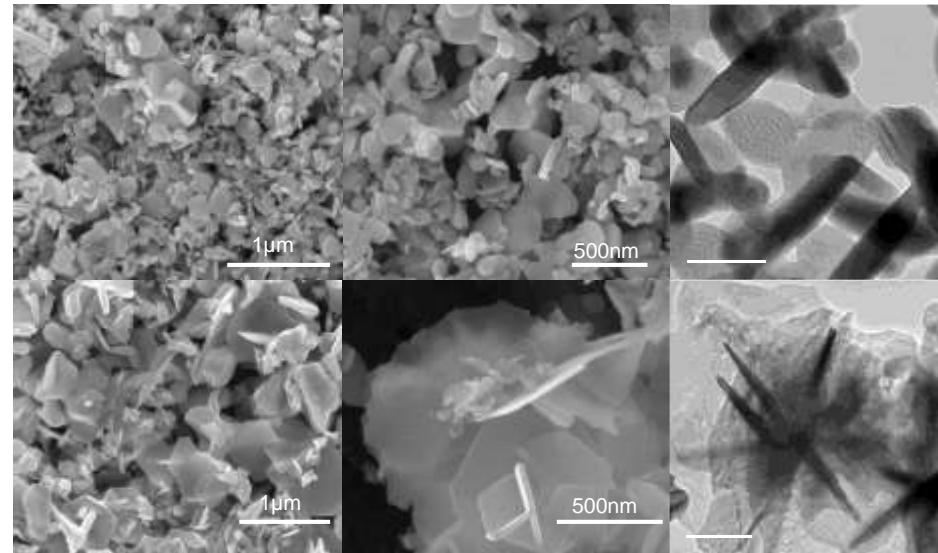


*Schanche, J. S. Mol. Divers. **2003**, 7, 291–298



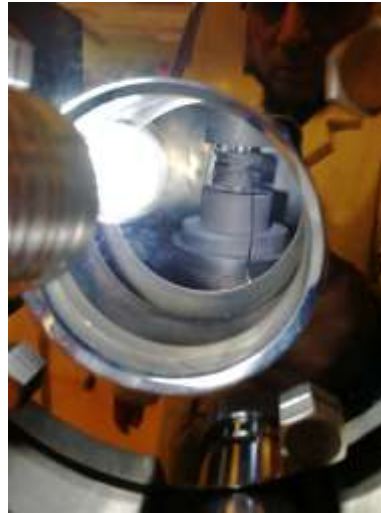
SEM

TEM



Consolidation of thermoelectric Nano-powders

Spark plasma sintering SPS



Temperature was set to 400 °C with a heating rate of 30°C /min and 1min dwell time. 50 MPa Pressure was applied gradually during the SPS process.

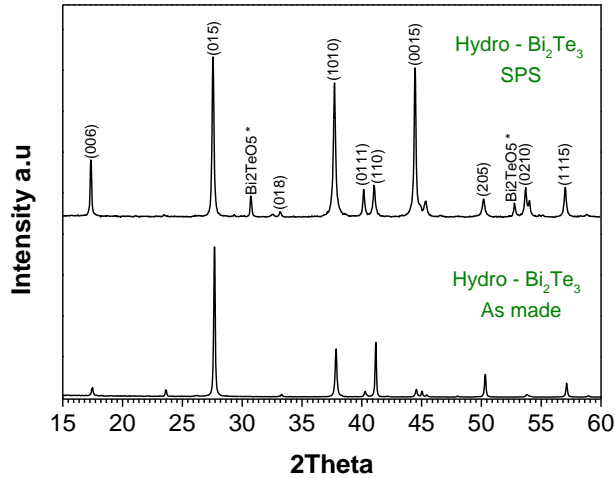


15 mm inner diameter graphite cylinders

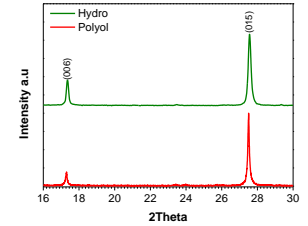
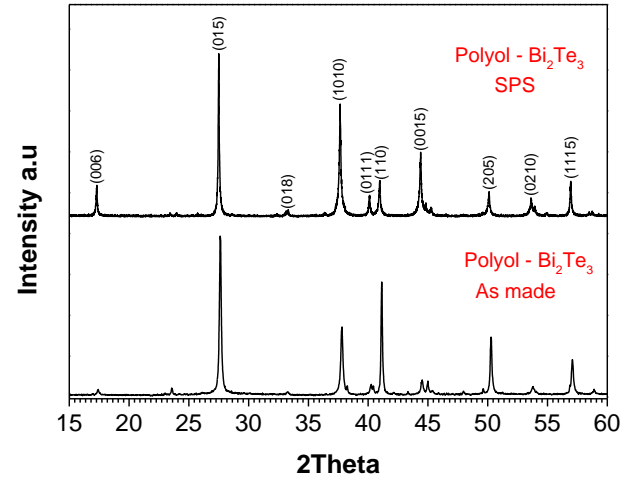
Experimental work

XRD, SEM– Nanostructured Bi_2Te_3

Hydrothermal



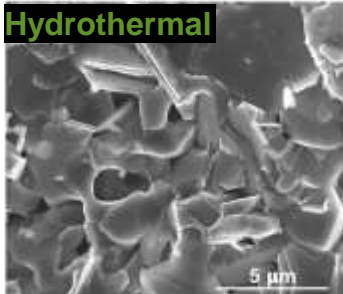
Polyol



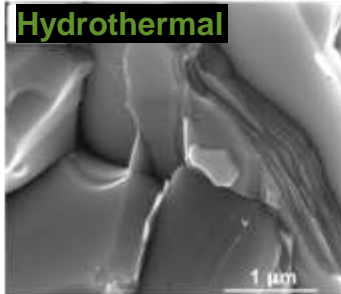
Hydro: $I_{006} / I_{015} = 0.38$

Polyol: $I_{006} / I_{015} = 0.19$

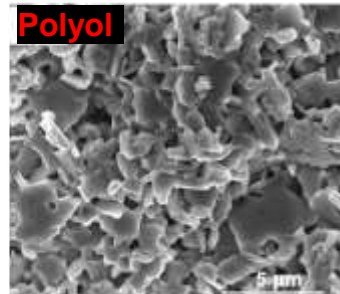
Hydrothermal



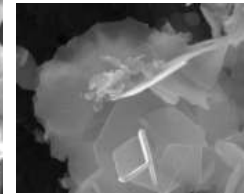
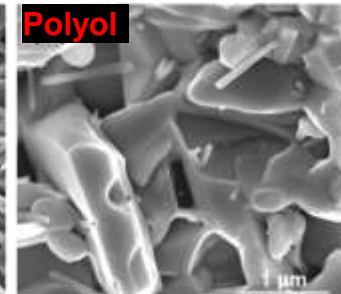
Hydrothermal



Polyol



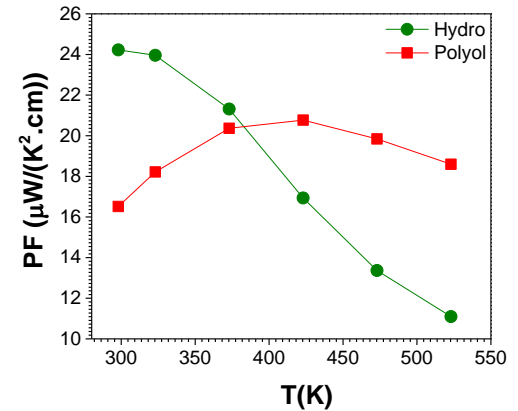
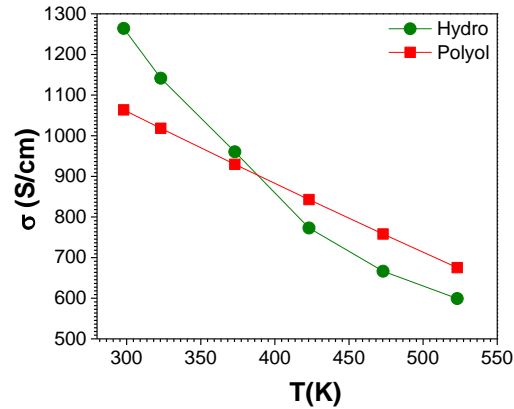
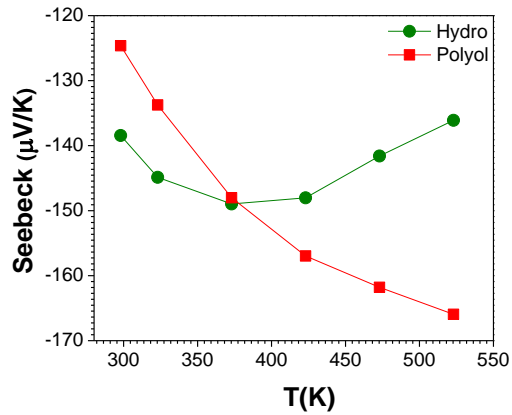
Polyol



Characterization

Transport property evaluation

$$ZT = \frac{S^2 \sigma}{K} T$$





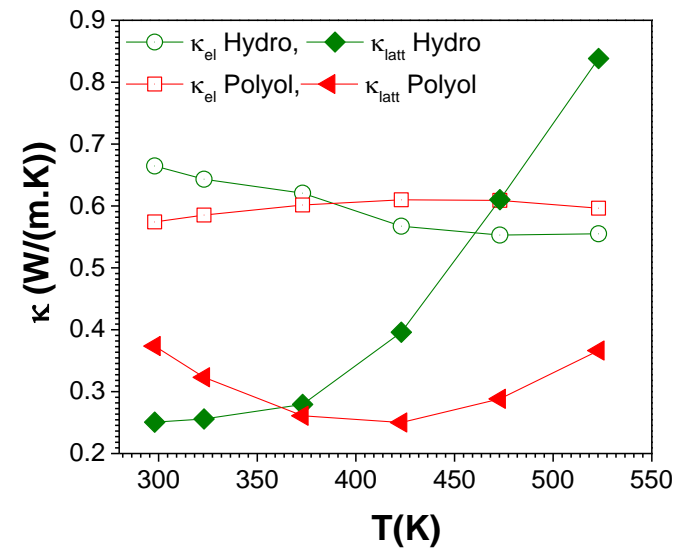
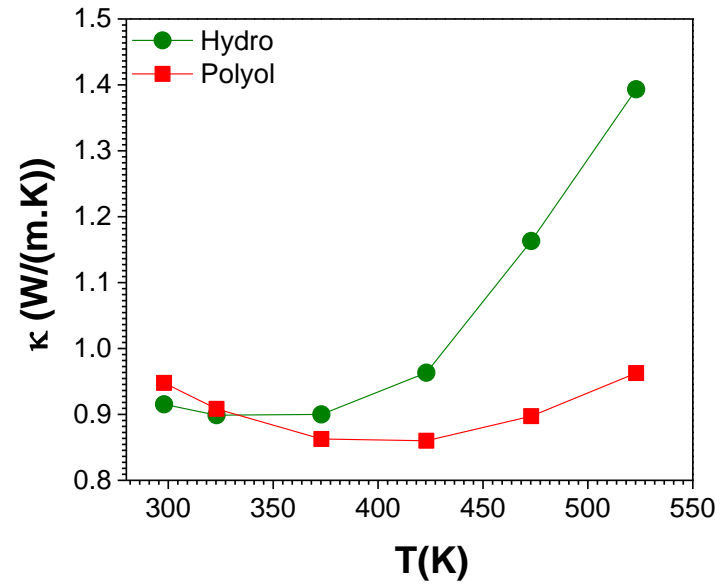
Characterization

Transport property evaluation

$$ZT = \frac{S^2 \sigma}{\kappa} T$$

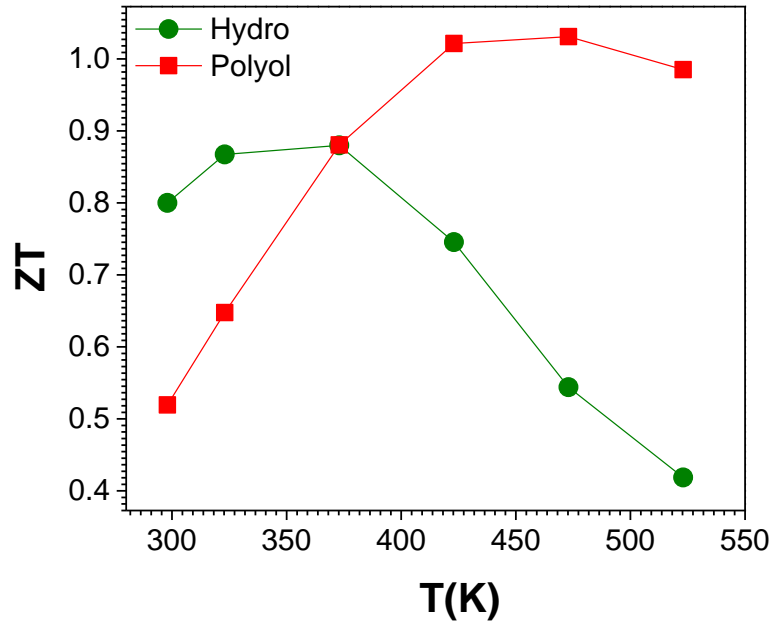
$$\kappa_{tot} = \kappa_e + \kappa_{latt}$$

$$\kappa_{tot} = \kappa_e + \kappa_{latt} + \kappa_{amb}$$



Characterization

Transport property evaluation



- **ZT = 1.04** (at 440 K), (Bi₂Te₃) n-type
- **ZT = 0.88** (at 373 K), (Bi₂Te₃) n-type

- Chemical solution synthesis Bi_2Te_3 presented, Polyol and Hydrothermal.
- Control the size, morphology , surface chemistry
- Microwave assisted synthesis : Short reaction time 2 min, high-yield 93%
- Good performance for of Bi_2Te_3
- Promising synthesis route for large scale fabrication of TE materials

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